MANAGER COVER

- SLOT
- CORNER FLAP
- SCORE
- BROWN CRAFT SIDE UP
- SCORE
- FLAP LABELED VOLUME: TITLE: (OPPOSITE SIDE)
- TAB
- FLAP LABELED VOLUME: TITLE:

A
BROWN CRAFT SIDE UP

B
CORNER FLAPS UNDER SIDE FLAPS

CORNER FLAPS UNDER SIDE FLAPS

C
FOLDED STORAGE COVER
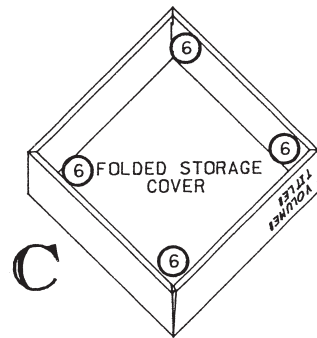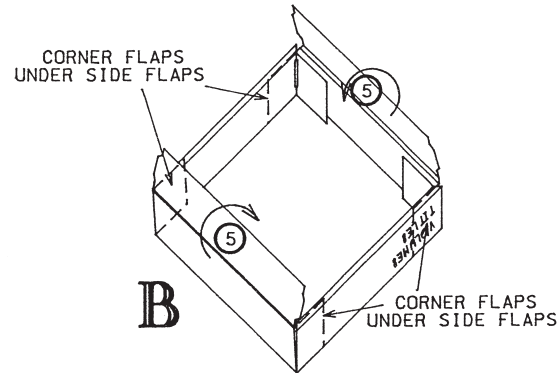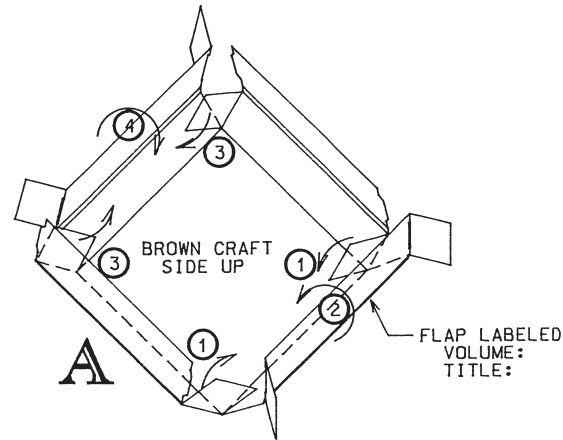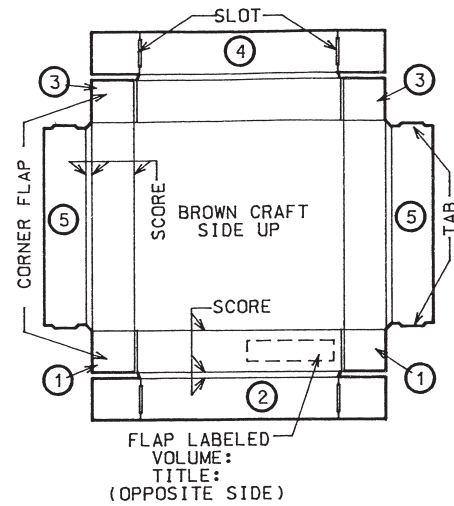
MANAGER PARTITIONS

NOTE:
PRE-FOLD ALL SCORED FLAPS FOR CLEAN EDGE PRIOR TO FOLDING FOR FINAL ASSEMBLY
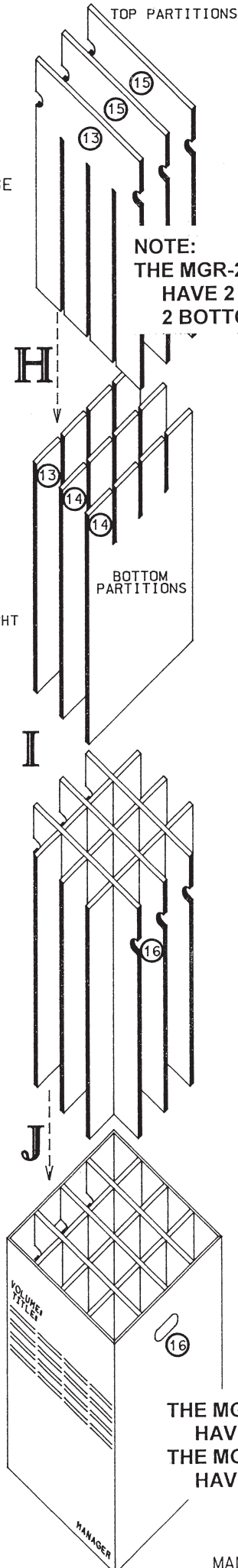
MANAGER COVER (A-C)
1. FOLD CORNER FLAPS IN & AGAINST THE SIDE FLAP LABELED "VOLUME:" & "TITLE:"
2. FOLD SIDE FLAP OVER CORNER FLAPS
3. FOLD SIDE FLAPS IN & AGAINST OPPOSITE SIDE
4. FOLD SIDE FLAP OVER CORNER FLAPS
5. FOLD IN REMAINING SIDE FLAPS
6. LOCK TABS IN SLOTS

MANAGER BOX (D-G)
7. FOLD SINGLE FLAP IN AND AGAINST SIDE OF BOX INTERIOR
8. FOLD ENDS OF 3-TAB FLAP FLAT AGAINST CENTER OF 3-TAB FLAP
9. FOLD CENTER OF 3-TAB FLAP FLUSH WITH BOTTOM OF BOX & SET BOX UPRIGHT
10. USING FINGER HOLES, PULL ENDS OF 3-TAB FLAP IN & AGAINGST SIDES OF BOX INTERIOR
11. FOLD SINGLE FLAP TO BOTTOM OF BOX
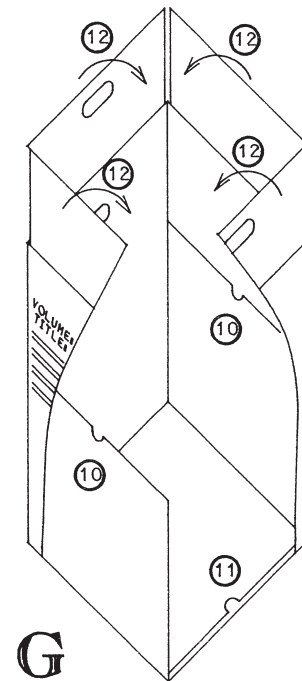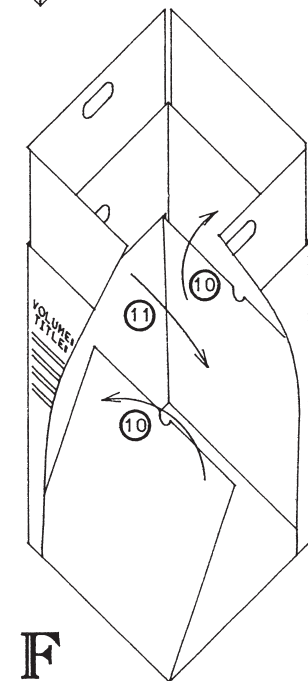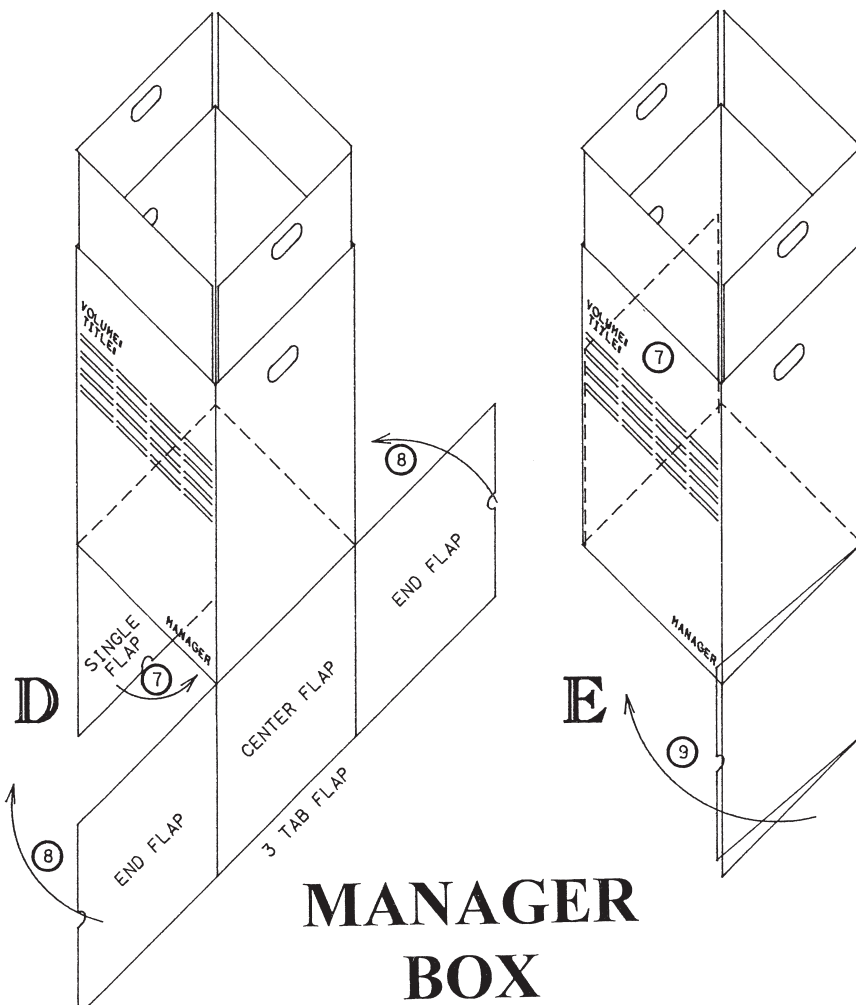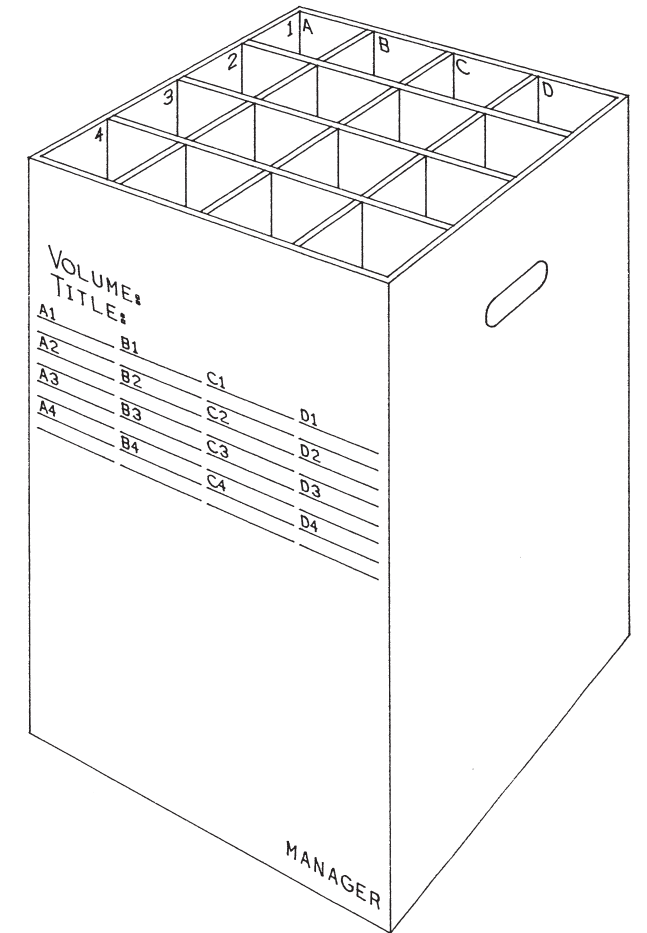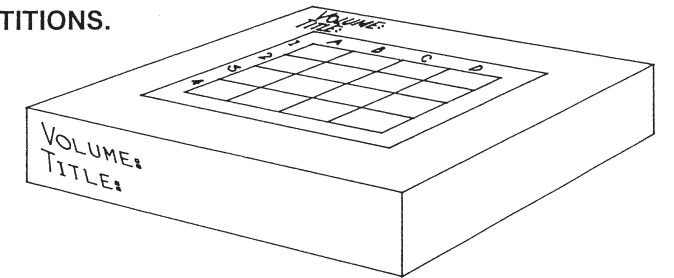12. FOLD 4 TOP FLAPS IN & AGAINST SIDES OF BOX INTERIOR

MANAGER PARTITION (H-J)
13. PRESS 1 TOP PARTITION INTO 1 BOTTOM PARTITION
14. PUT IN 2 REMAINING BOTTOM PARTITIONS
15. PUT IN 2 REMAINING TOP PARTITIONS
16. PUT ASSEMBLED PARTITION INTO BOX ALIGNING CUTOUTS & HAND HOLE

NOTE:
THE MGR-25-9 & MGR-37-9 HAVE 2 TOP PARTITIONS & 2 BOTTOM PARTITIONS.

TOP PARTITIONS

H

BOTTOM PARTITIONS

I

J

MANAGER BOX

D
- SINGLE FLAP
- END FLAP
- 3 TAB FLAP
- CENTER FLAP
- END FLAP

E

F

G

MANAGER ASSEMBLED

VOLUME: TITLE:

A1			
A2	B1		
A3	B2	C1	
A4	B3	C2	D1
	B4	C3	D2
		C4	D3
			D4

MANAGER

THE MGR-25 (SHOWN) & MGR-37 HAVE 16 COMPARTMENTS.
THE MGR-25-9 & MGR-37-9 HAVE 9 COMPARTMENTS.