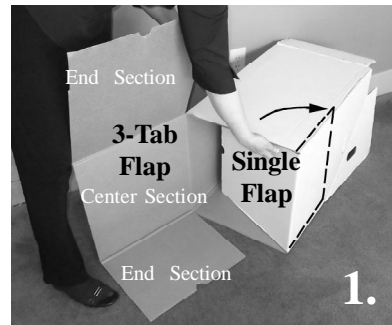


SlantFile-9 & SlantFile-16 Assembly Instructions

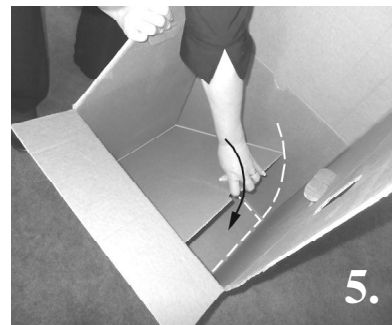
A. SlantFile Main Box Assembly



1) Fold the **Single Bottom Flap** in and against the box interior.



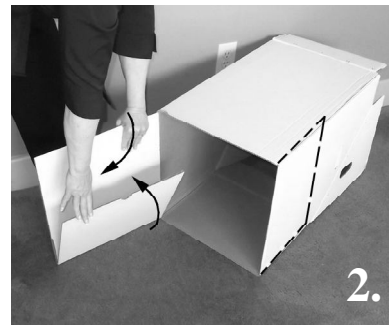
3) Fold the **3-Tab Bottom Flap** flush with the bottom of the box and set the box upright.



5) Push the **Single Bottom Flap** down to complete the bottom of the box.



7) Fold remaining 4 **Top Flaps** in against the interior sides of the box.



2) Fold the End Sections of the **3-Tab Bottom Flap** flat against the Center Section.



4) Pull the End Sections of the **3-Tab Bottom Flap** up and against the box interior.



6) Fold the **Small Flaps** at the top of the box in and against the box interior.



SlantFile Box Assembled.

B. SlantFile Interior Partition Assembly

The **SlantFile-9** has 2 **Horizontal** & 2 **Slanted** Partitions.
The **SlantFile-16** has 3 **Horizontal** & 3 **Slanted** Partitions.

Position Shortest Horizontal Partition to the Front.
Position Tallest Horizontal Partition to the Back.

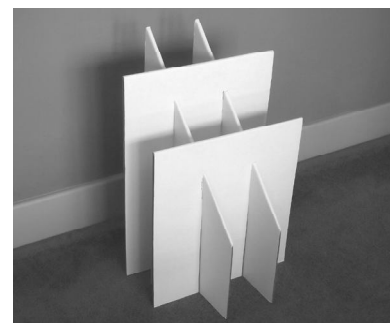
SlantFile-9 partition assembly is shown -- **SlantFile-16** partition assembly is similar.



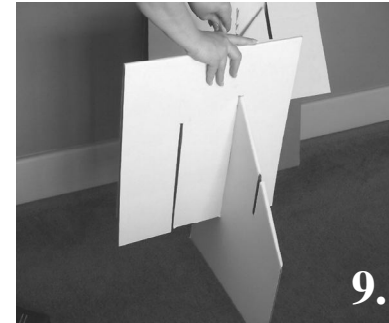
8) Fold **Horizontal and Slanted** Partitions White Side Out.



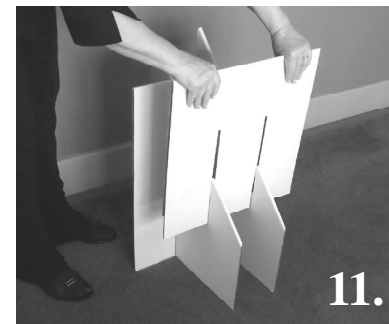
10) Press the 1 **Horizontal Partition** into the remaining Slanted Partitions.



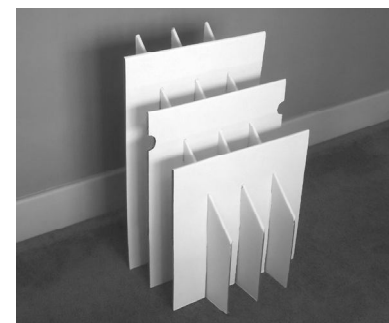
SlantFile-9 Partition Assembled.



9) Press 1 **Horizontal Partition** into 1 **Slanted Partition**.



11) Press remaining Horizontal Partitions into the **Slanted Partitions**.



SlantFile-16 Partition Assembled.

C. SlantFile Final Assembly

12) Insert Interior Partition into Main Box.



SlantFile-9 Assembled



Document Locator Card may be displayed, OR

PARTS LIST

SlantFile-9

- 1 ea. -- Outer Box
- 2 ea. -- Horizontal Partitions
- 2 ea. -- Slanted Partitions
- 1 ea. -- Document Locator Card



SlantFile-16 Assembled



Document Locator Card may be concealed in the front row.

SlantFile-16

- 1 ea. -- Outer Box
- 3 ea. -- Horizontal Partitions
- 3 ea. -- Slanted Partitions
- 1 ea. -- Document Locator Card

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SlantFile-9
SlantFile-16

