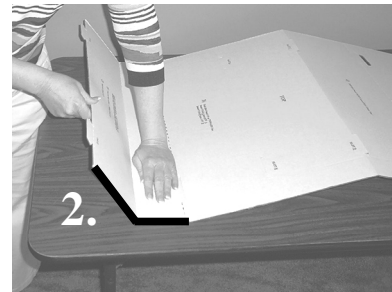


PLEASE FOLLOW INSTRUCTIONS FOR EASE OF ASSEMBLY

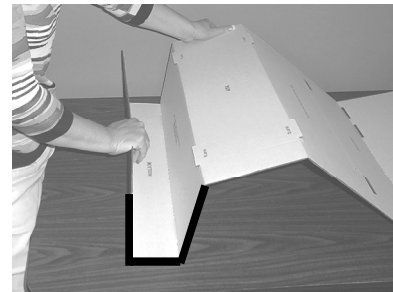
A. Section 1 Partition Assembly



1) Start on Flat Surface @ BEGIN HERE--SECTION 1 -- **WHITE SIDE UP**



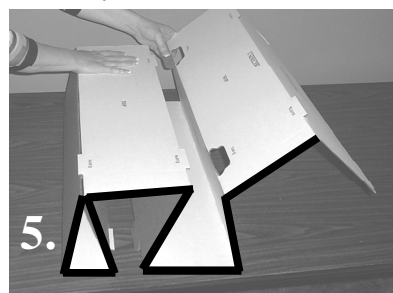
2) Fold First Panel UP--Panel Labeled "BOTTOM" is Held Down.



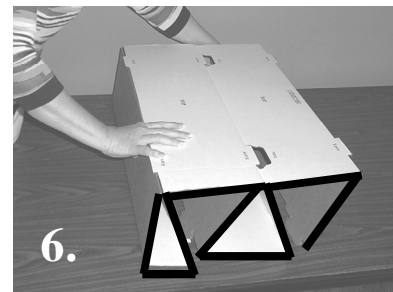
3) Fold Panel with Instruction #3 UP. Insert TAB A Into SLOT A and TAB B Into SLOT B.



4) With Panel Labeled "TOP" Up, Fold Panel with Instruction #4 DOWN. Locking bottom is not necessary at this time.



5) Fold Panel with Instruction #5 UP--Panel Labeled "BOTTOM" is Held Down. Insert TAB C Into SLOT C and TAB D Into SLOT D.



6) With Panel Labeled "TOP" up, Fold Panel with Instruction #6 DOWN.



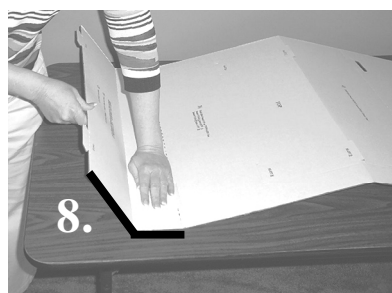
Flip Over **BROWN SIDE UP**-- Insert remaining 4 UNMARKED TABS into adjacent SLOTS --Set Aside for Later Assembly--

B. Section 2 Partition Assembly

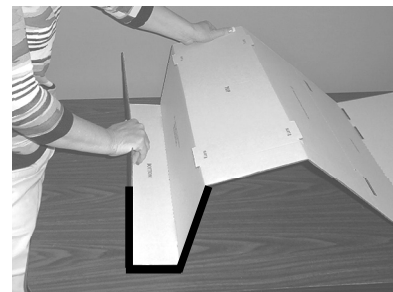
(Similar to Section 1 Assembly)



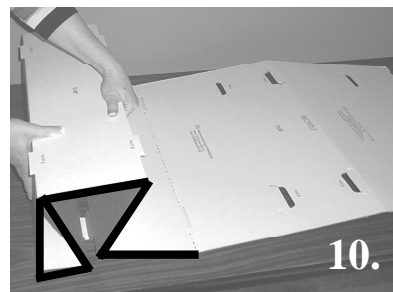
7) Start on Flat Surface @ BEGIN HERE--SECTION 2 -- **WHITE SIDE UP**



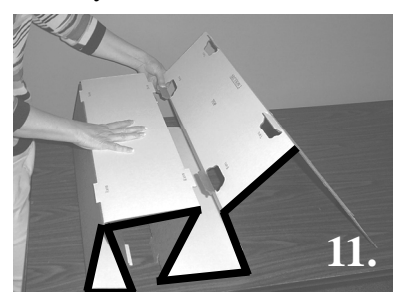
8) Fold First Panel UP--Panel Labeled "BOTTOM" is Held Down.



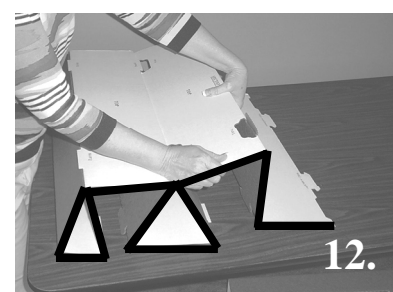
9) Fold Panel with Instruction #9 UP. Insert TAB E Into SLOT E and TAB F Into SLOT F.



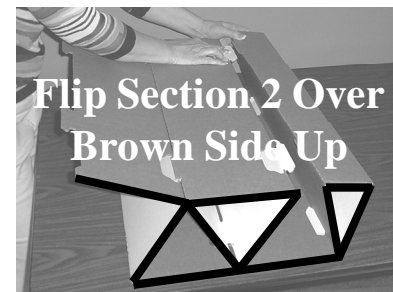
10) With Panel Labeled "TOP" Up, Fold Panel with Instruction #10 DOWN. Locking bottom is not necessary at this time.



11) Fold Panel with Instruction #11 UP--Panel Labeled "BOTTOM" is Held Down. Insert TAB G Into SLOT G and TAB H Into SLOT H.

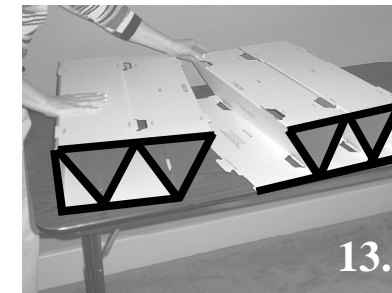


12) With Panel Labeled "TOP" up, Fold Panel with Instruction #12 DOWN.

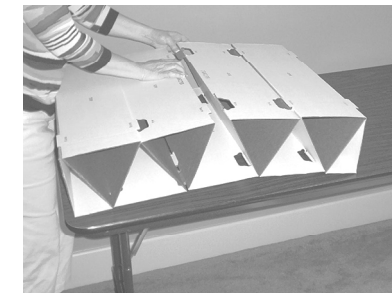


Flip Over **BROWN SIDE UP**-- Insert remaining 4 UNMARKED TABS into adjacent SLOTS --See Step C. to Join Sections--

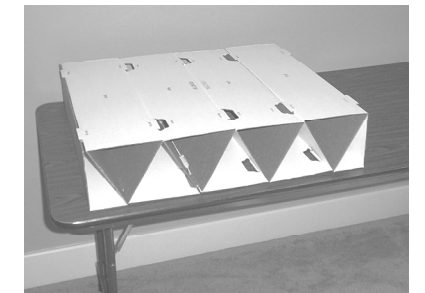
C. Join Partitions -- Sections 1 & 2



13. Flip Both SECTIONS **WHITE SIDE UP**



Join Sections by Inserting Tabs I,J,K & L Into Corresponding Slots I,J,K&L.

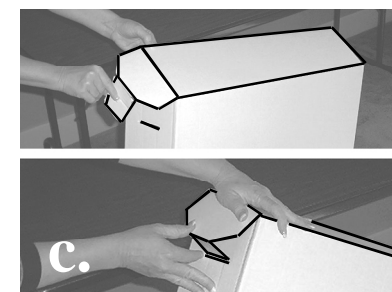


FINISHED TRUSS ASSEMBLY Set Aside for Later Insertion in Outer Box.

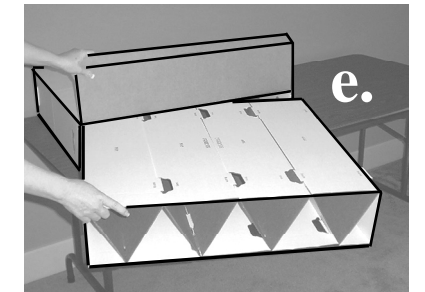
D. Construct Box & Insert Truss



a) Unfold-- Unfold and Expand Outer Box



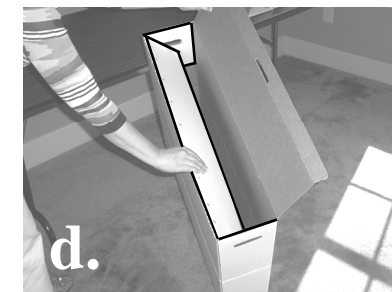
c) Fold Panel with 2 Tabs Over Bottom. Insert End Tabs in Slots.



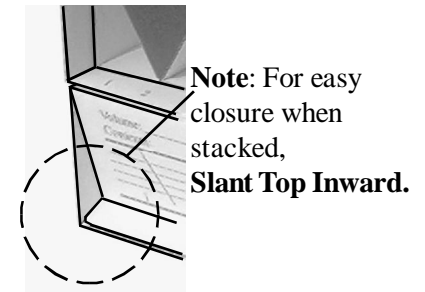
e) Insert Truss Partition into Box As Shown--**WHITE SIDE TOWARD PRINTED TOP.** (Tabs Inside Box "Lock" in Place When Partition Inserted)



b) Construct Bottom-- Fold Single Panel Flush with Bottom



d) Construct Top-- Fold 3 Single Panels to Inside Against Box Sides



Note: For easy closure when stacked, **Slant Top Inward.**

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Instructions TrussFile001.p65--31Oct2005

PARTS LIST per TrussFile

- 1 ea. -- SECTION 1 Partition
- 1 ea. -- SECTION 2 Partition
- 1 ea. -- Outer Box

Assembly Instructions The "TrussFile"



TrussFile--Assembled
(2 TrussFile25's Shown)