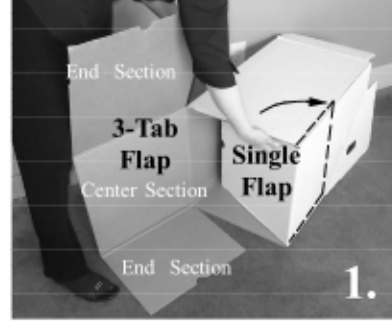


# SlantFile-9 & SlantFile-16 Assembly Instructions

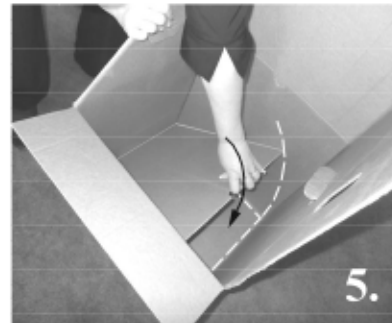
## A. SlantFile Main Box Assembly



1) Fold the **Single Bottom Flap** in and against the box interior.



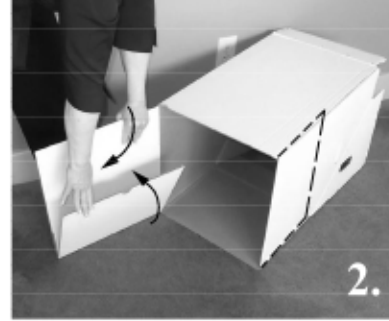
3) Fold the **3-Tab Bottom Flap** flush with the bottom of the box and set the box upright.



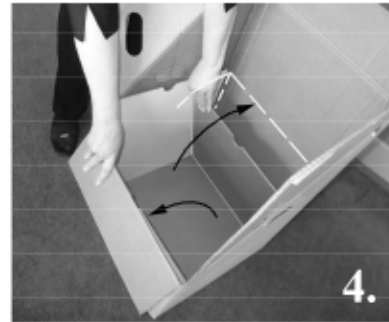
5) Push the **Single Bottom Flap** down to complete the bottom of the box.



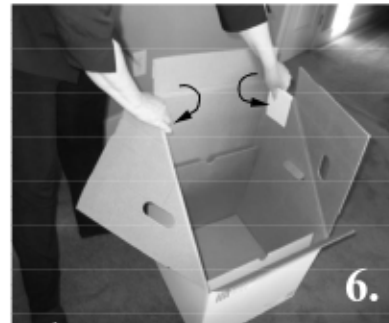
7) Fold remaining 4 **Top Flaps** in against the interior sides of the box.



2) Fold the End Sections of the **3-Tab Bottom Flap** flat against the Center Section.



4) Pull the End Sections of the **3-Tab Bottom Flap** up and against the box interior.



6) Fold the **Small Flaps** at the top of the box in and against the box interior.



**SlantFile Box Assembled.**

## B. SlantFile Interior Partition Assembly

The *SlantFile-9* has 2 **Horizontal** & 2 **Slanted** Partitions.  
The *SlantFile-16* has 3 **Horizontal** & 3 **Slanted** Partitions.

**Position Shortest Horizontal Partition to the Front.**  
**Position Tallest Horizontal Partition to the Back.**

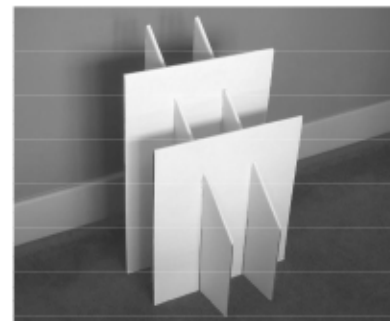
*SlantFile-9* partition assembly is shown -- *SlantFile-16* partition assembly is similar.



8) Fold **Horizontal and Slanted** Partitions White Side Out.



10) Press the 1 **Horizontal Partition** into the remaining Slanted Partitions.



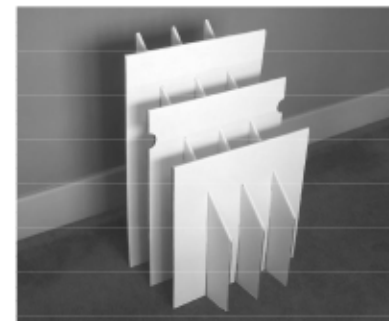
**SlantFile-9 Partition Assembled.**



9) Press 1 **Horizontal Partition** into 1 **Slanted Partition**.



11) Press remaining Horizontal Partitions into the **Slanted Partitions**.



**SlantFile-16 Partition Assembled.**

## C. SlantFile Final Assembly

12) Insert Interior Partition into Main Box.



**SlantFile-9 Assembled**

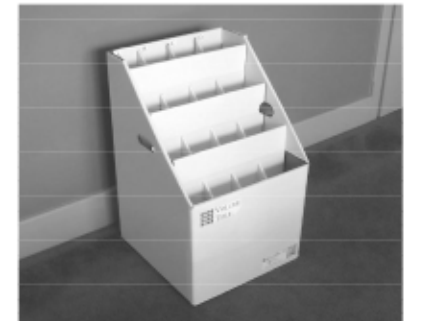


**Document Locator Card** may be displayed, OR

### PARTS LIST

#### SlantFile-9

- 1 ea. -- Outer Box
- 2 ea. -- Horizontal Partitions
- 2 ea. -- Slanted Partitions
- 1 ea. -- Document Locator Card



**SlantFile-16 Assembled**



**Document Locator Card** may be concealed in the front row.

#### SlantFile-16

- 1 ea. -- Outer Box
- 3 ea. -- Horizontal Partitions
- 3 ea. -- Slanted Partitions
- 1 ea. -- Document Locator Card

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ASSEMBLY INFO

**SlantFile-9**  
**SlantFile-16**



20240901SLANTFILE9-16INSTRUCTIONS