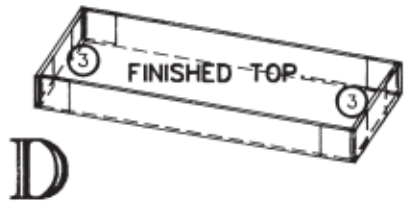
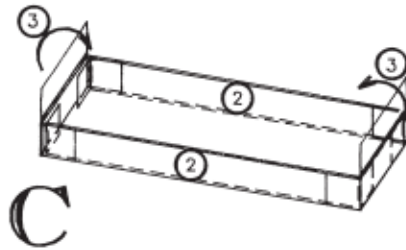
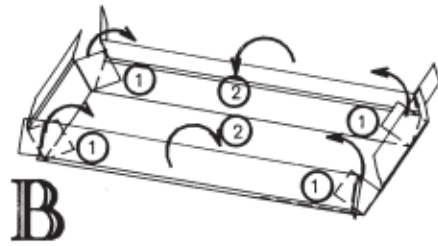
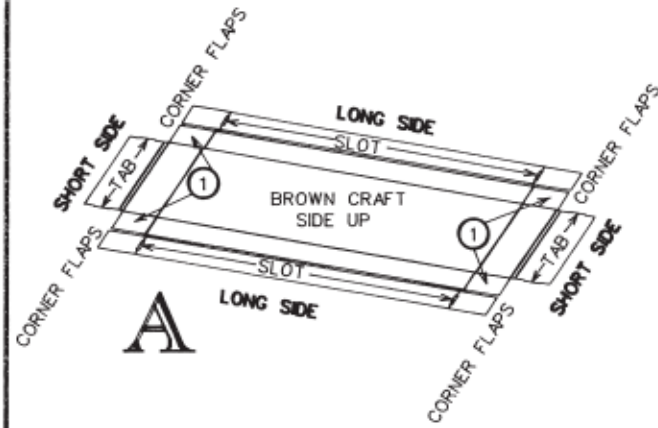


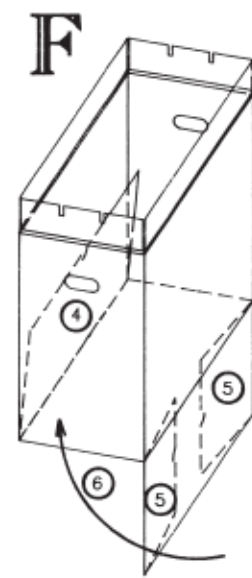
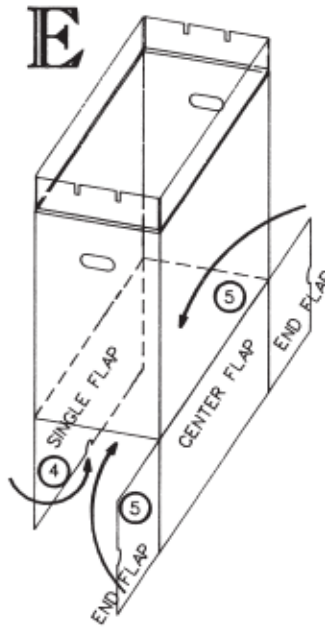
# INSTRUCTIONS

PRE-FOLD ALL SCORED FLAPS FOR CLEAN EDGE

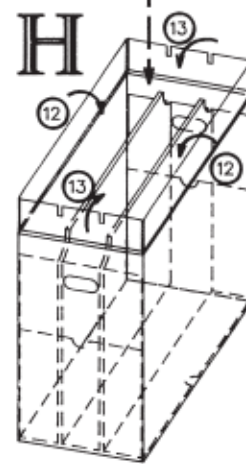
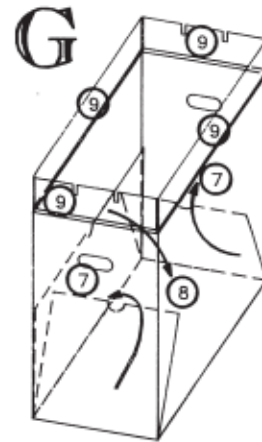
## TOP



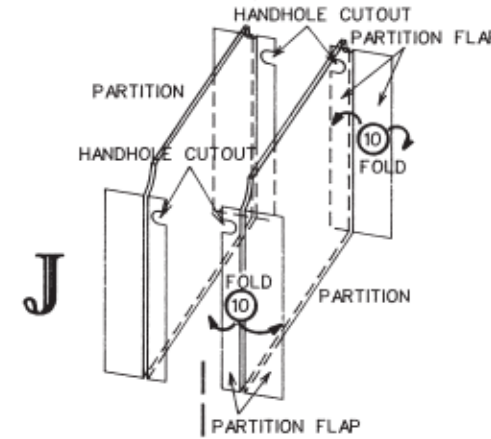
## BOX



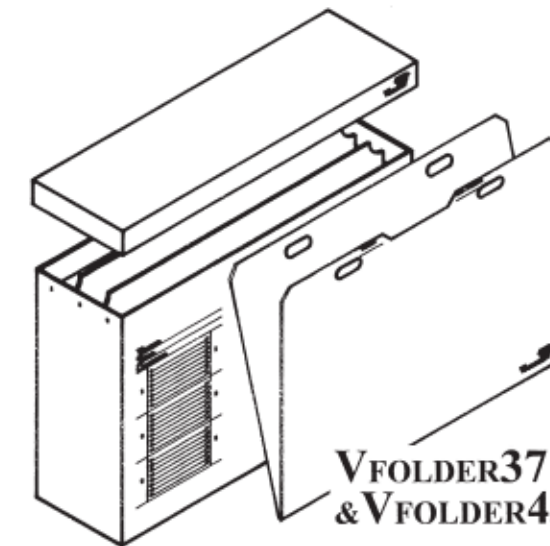
NOTE:  
LONG FLAP ⑫ WILL BOW INWARD  
AND HELP MAINTAIN TENSION  
ON FOLDERS.



## PARTITIONS



## ASSEMBLED



VFILE 37  
& VFILE 43



ASSEMBLY INFO

ADVANCED  
ORGANIZING  
SYSTEMS, INC.  
www.aosystems.com

## VFILE 37 & VFILE 43

### NOTES:

PRE-FOLD ALL SCORED FLAPS FOR CLEAN EDGE PRIOR TO FOLDING FOR FINAL ASSEMBLY.

THIS PRODUCT STORES OVERSIZE DRAWINGS AND IS QUITE LARGE. ALTHOUGH NOT REQUIRED, A SECOND PERSON IS HELPFUL WHEN ASSEMBLING THIS PRODUCT.

### VFILE TOP ("A" through "D")

- ① FOLD CORNER FLAPS OF THE SHORT SIDES UP. FOLD SHORT SIDES UP.
- ② WITH THE CORNER FLAPS OF THE LONG SIDES POINTING OUT, FOLD THE LONG SIDES OVER THE CORNER FLAPS OF THE SHORT SIDES. THIS WILL ALLOW THE CORNER FLAPS OF THE LONG SIDE TO LAY AGAINST THE SHORT SIDE.
- ③ FOLD IN SHORT SIDES & LOCK IN SLOTS.

### VFILE BOX ("E" through "G")

- ④ FOLD SINGLE FLAP IN AND AGAINST SIDE OF BOX INTERIOR.
- ⑤ FOLD END FLAPS FLAT AGAINST CENTER FLAP.
- ⑥ FOLD CENTER AND END FLAPS FLUSH WITH BOTTOM OF BOX & SET UPRIGHT.
- ⑦ USING FINGER HOLES, PULL END FLAPS IN & AGAINST SIDES OF BOX INTERIOR.
- ⑧ FOLD SINGLE FLAP TO BOTTOM OF BOX.
- ⑨ FLAPS REMAIN UPRIGHT PRIOR TO INSERTING PARTITIONS.

### VFOLDER PARTITIONS ("J")

- ⑩ WITH PARTITIONS FOLDED IN HALF ALONG THE SCORE (WHITE SIDE OUT), FOLD PARTITION FLAPS OUT.
- ⑪ INSERT EACH PARTITION IN BOX ALIGNING CUTOUTS WITH HANDHOLES.

### VFILE BOX ("H")

- ⑫ FOLD IN LONG SIDE FLAP. (WHEN THE ENDS ARE LOCKED IN THE CORNERS, THE CENTER OF THE OF THE LONG FLAP BOWS INWARD AND HELPS MAINTAIN TENSION ON THE FOLDERS.)
- ⑬ FOLD IN SHORT SIDE FLAP LOCKING PARTITIONS IN SLOTS.